



Tornio OKUMA MULTUS B200 MW 750

Matricola : 144515

Rif.

Anno costruzione : 2009



Foto originale

Condizioni di fornitura

Disponibilità :	Ottobre 2021
Trasporto :	incluso
Montaggio :	incluso
Garanzia :	6 mesi mif

CORREDO MACCHINA:

- Asse B index 0,001°
- 40 utensili HSK 63
- Contromandrino
- Configurazione da ripresa
- Mandrino di fresatura 12.000 g/min
- Sistema tridimensionale di prevenzione dinamico collisione
- Sincronizzazione asse C
- Impianto di alta pressione di fresatura 6 bar
- **Convogliatore trucioli assente**

Caratteristiche tecniche

Machine Specifications	Model	MULTUS B200	
		C (Tailstock)	W (Opposig Spindle)
Capacity	Swing over saddle	ø600 (ø23.62)	
	Max machining dia	ø600 (ø23.62)	
	Distance between centers	550 (21.65)	750 (29.53)
Position	X axis	500 (+480~-20) (19.69 (+18.90~-0.79))	
	Z axis	600 (23.62)	
	Y axis	160 (+80~-80) (62.99 (+3.15~-3.15))	
	W axis	-	
	C axis	360 (Min controlled angle 0.001)	
	B axis indexing angle	225 (-30~195 Min controlled angle 0.001)	
Spindle (main)	Spindle speed	50-8,000 (45-5,000)	
	Speed ranges	Auto 2-speed (PREX coil switching)	
	Spindle nose	ø140 flat (JIS A2-6)	
	Tapered bore / Bearing dia	ø62/ø100 [ø80/ø120] [ø2.44/ø3.94 [ø3.15/ø4.92]]	
Opposing spindle	Spindle speed	-	
	Speed ranges (VAC coil switching)	Auto 2-speed (PREX coil switching)	
	Spindle nose	ø140 flat	
	Tapered bore / Bearing dia	ø62/ø100	
Tooling	Type	H1-ATC	
	No. of tools	1 for both L- and M-tools	
	Tool shank / Boring bar shank dia	□20/ø32 [□3/4/ø1-1/4]	
With tool change options	Speed range	50-12,000	
	Max torque (3 min/cont)	40.1 (29.49)/26.3 (19.34) (5 min/cont)	
Feeds	Cutting feed command range	0.001-1,000 (0.00004-39.37)	
	Rapid traverse	X: 40,000 (1,575) Z: 40,000 (1,575) Y: 26,000 (1,024)	
		mm/min (ipm) - W: 20,000	
Tailstock	Center size	MT 4	
	Tailstock travel	720 (28.35)	
Tooling	Tool shank / Pull stud	HSK-A63 [CAPTO C6]	
	No. of tools	20 [40, 60]	
	Max tool dia	ø90 (ø130 w/o adjacent tools) (ø3.54 (ø5.12))	
	Max tool length	200 (from gauge line) (7.87)	
	Max tool weight	4 (8.8)	
Machines	Main spindle	PREX 11/7.5 (15/10)*2 [High output: 22/15 (30/20)*3]	
	Opposing spindle	-	
	Milling tool spindle	VAC 12/8 (16/11) (5 min/cont)	
	Z axis	BL 2.8 (4)	
	X axis	BL 3.5 (5)	
	Y axis	BL 2.9 (4)	
	W axis	BL 2.9 (4)	
	Coolant pump	0.8 (1)	
Machine size	Height	2,600 (102.36)	
	Floor space (machine only)	2,600 x 2,030 (102.36 x 79.92) 3,140 x 2,030 (123.62 x 79.92)	
	Weight	7,000 (15,400) 8,000 (17,600)	
Model	Okuma	OSP-P200L	

I dati indicati non si intendono impegnativi